

25 Series TIG Torch

200 AMP Water-Cooled

#	Part #	Description						
1	25	Torch Body, Flex Pencil 180°						
2	598882	Gasket/Insulator						
3	53N06	Handle, Textured						
4	53N06R	Handle, Ribbed						
5	45V03R	Power Cable, 12.5' Rubber						
	45V04R	Power Cable, 25' Rubber						
6	45V07R	Water Hose, 12.5' Rubber						
	45V08R	Water Hose, 25' Rubber						
7	45V09R	Gas Hose, 12.5' Rubber						
	45V10R	Gas Hose, 25' Rubber						
8	45V03	Power Cable, 12.5' Vinyl						
	45V04	Power Cable, 25' Vinyl						
9	45V07	Water Hose, 12.5' Vinyl						
	45V08	Water Hose, 25' Vinyl						
10	45V09	Gas Hose, 12.5' Vinyl						
	45V10	Gas Hose, 25' Vinyl						
11	CC-3-10	Cable Cover, 3"x10'						
	CC-3-22	Cable Cover, 3"x22'						
12	53N04							
13	See Chart	Collet						
14	See Chart	Collet Body						
15	See Chart	Nozzle						
16	See Chart	Nozzle						
17	See Chart	Nozzle						
18	DA-1820L	Dinse 50mm, w/ 18" Water Hose						
19	45V11	Power Cable Adapter						

25 Series Torch Packages, 200 Amp

Part #	Description	Part #	Description
25	Torch Body, 200 Amp Flex Pencil 180°	25	Torch Body, 200 Amp Flex Pencil 180°
25-12	Torch Pkg. 200 Amp 12.5' Flex Pencil 180°, Vinyl	25-25	Torch Pkg. 200 Amp 25' Flex Pencil 180°, Vinyl
25-12-R	Torch Pkg. 200 Amp 12.5' Flex Pencil 180°, Rubber	25-25-R	Torch Pkg. 200 Amp 25' Flex Pencil 180°, Rubber

Electrode Diameter			.020" (0.5mm)	.040" (1.0mm)	1/16" (1.6mm)	3/32" (2.4mm)	1/8" (3.2mm)	5/32" (4.0mm)
Nozzle Size	#	#3 (3/16")	#4 (1/4")	#5 (5/16")	#6 (3/8")	#7 (7/16")	#8 (1/2")	#10 (5/8")
Collet	13		13N20	13N21	13N22	13N23	13N24	
Collet Body	14		13N25	13N26	13N27	13N28	13N29	
Alumina Nozzle	15		13N08	13N09	13N10	13N11	13N12	13N13
Alumina Nozzle Long	16	A796F70	A796F71	A796F72	A796F73			
Alumina Nozzle Extra Long	17	A796F74	A796F75	A796F76	A796F77			