

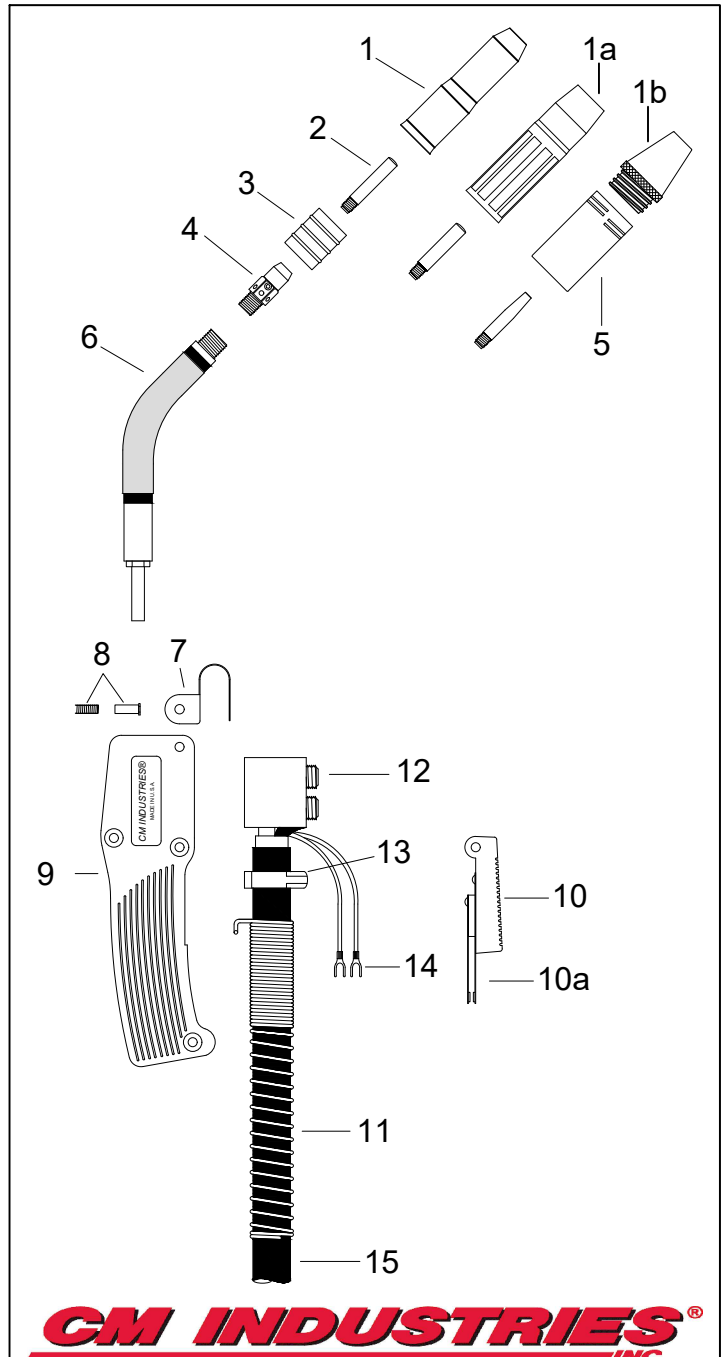
TWC 400

AIR-COOLED MIG GUN

Replacement Suitable for Tweco®

RATING	GUN ORDERING PART NUMBER		GUN PLUG Direct Connect
	.035"-.045"	.052"-1/16"	
400 Amp CO2 @ 80% Duty Cycle 300 Amp Mixed Gas @ 80% Duty Cycle Wire Capacity: 0.030" (0.8mm) - 5/64" (2.0mm)	C4xx-3545 CX4xx-3545 CH4xx-3545 CL4xx-3545 CLPM4xx-3545 CLF4xx-3545 CM4xx-3545	C4xx-116 CX4xx-116 CH4xx-116 CL4xx-116 CLPM4xx-116 CLF4xx-116 CM4xx-116	Tweco® #4 Euro Hobart® Lincoln® LN Lincoln® Power MIG Lincoln® LF / Power Feed Miller®
	Optional: Add "-45" for 45° Neck. Ex: CM415-3545-45		
	xx = Standard lengths of 10, 12, 15, 20 and 25 ft. Custom lengths also available.		

#	Part Number	Description
1.	C24A-50	Nozzle, 1/2" I.D. Adjustable
	C24A-62	Nozzle, 5/8" I.D. Adjustable, Std.
	C24A-75	Nozzle, 3/4" I.D. Adjustable
	C24A-37-SS	Nozzle, 3/8" I.D. Short Stop
	C24A-50-SS	Nozzle, 1/2" I.D. Short Stop
	C24A-62-SS	Nozzle, 5/8" I.D. Short Stop
	C24A-75-SS	Nozzle, 3/4" I.D. Short Stop
	C24AT-37-SS	Nozzle, Tapered, 3/8" I.D. Short Stop
	C23-37	Nozzle, Self Insulated, 3/8" I.D.
	C23-50	Nozzle, Self Insulated, 1/2" I.D.
	C23-62	Nozzle, Self Insulated, 5/8" I.D.
	C23-75	Nozzle, Self Insulated, 5/8" I.D.
	C23T-37	Nozzle, Tapered, Self Insulated, 3/8" I.D.
	C24CT-37-S	Nozzle, Coarse Thread, 3/8" I.D.
	C24CT-50-S	Nozzle, Coarse Thread, 1/2" I.D.
	C24CT-62-S	Nozzle, Coarse Thread, 5/8" I.D.
	C24CT-75-S	Nozzle, Coarse Thread, 3/4" I.D.
	C14-30	Contact Tip, .030" 0.8mm
	C14-35	Contact Tip, .035" 0.9mm
	C14-40	Contact Tip, .040" 1.0mm
	C14-45	Contact Tip, .045" 1.2mm
	C14-52	Contact Tip, .052" 1.4mm
	C14-116	Contact Tip, 1/16" 1.6mm
	C14-564	Contact Tip, 5/64" 2.0mm
	C14A-364	Contact Tip, Aluminum, 3/64"
	C14H-35	Contact Tip, H.D., .035" 0.9mm
	C14H-40	Contact Tip, H.D., .040" 1.0mm
	C14H-45	Contact Tip, H.D., .045" 1.2mm
	C14H-52	Contact Tip, H.D., .052" 1.4mm
	C14H-116	Contact Tip, H.D., 1/16" 1.6mm
	C14H-564	Contact Tip, H.D., 5/64" 2.0mm
	C14AH-364	Contact Tip, H.D., Aluminum, 3/64"
	C14AH-116	Contact Tip, H.D., Aluminum, 1/16"
	C14T-30	Contact Tip, Tapered, .030" 0.8mm
	C14T-35	Contact Tip, Tapered, .035" 0.9mm
	C14T-40	Contact Tip, Tapered, .040" 1.0mm
	C14T-45	Contact Tip, Tapered, .045" 1.2mm
	C14T-52	Contact Tip, Tapered, .052" 1.4mm
	C14T-116	Contact Tip, Tapered, 1/16" 1.6mm
3.	C34A	Nozzle Insulator (Use w/ C24A's), Std.
4.	C54A	Gas Diffuser, Std.
5.	C34CT	Nozzle Insulator (Use w/ C24CT's)
6.	C64J-45	Conductor Tube, Jacketed, 45°
	C64J-60	Conductor Tube, Jacketed, 60°, Std.
	C64J-80	Conductor Tube, Jacketed, 80°
	C64J-180	Conductor Tube, Jacketed, 180°



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#	Part Number	Description
7.	C152	Gun Hanger
8.	C122FM	Binder Screw & Post
9.	C84A	Handle w/ Screws & Posts
10.	C92	Trigger Switch Assembly
10a.	C92C	Repl. Trigger Blades
11.	C144-6S	Cable Support Spring
12.	C104	Cable Connector Block Assembly
13.	C134-16	Power Cable Clamp
14.	C244	Control Wire Terminal
15.	C400-10 C400-12 C400-15 C400-20 C400-25	Power Cable, 10' Power Cable, 12' Power Cable, 15' Power Cable, 20' Power Cable, 25'
16.	C350R-230-10S	Cable Support Spring
17.	C104	Cable Connector Block Assembly
18.	CM170-4H	Connector Plug Adaptor
19.	CR6RC	Round Connector Case, Miller & Lincoln
19a.	CM6RC	Round Connector Case w/ Tabs, Tweco
20.	C350-174H	Gun Plug, Tweco
21.	C224	O-Ring
22.	C44C	Set Screw
23.	C350-174MH	Gun Plug, Miller
24.	C174M-N	Conduit Nut, Miller
25.	C350-174LH	Gun Plug, Lincoln LN
26.	B8631	Gas Hose Nipple
27.	C350-174LPMH	Gun Plug, Lincoln PM, LF, & Power Feed
28.	300-05-001	Electrical Plug, Miller & Lincoln Power MIG
29.	300-05-002	Electrical Plug, Lincoln LN & LF
30.	C400-10E C400-12E C400-15E C400-20E C400-25E	Euro Power Cable, 10' Euro Power Cable, 12' Euro Power Cable, 15' Euro Power Cable, 20' Euro Power Cable, 25'
31.	185-40-001	Cable Support Spring
32.	260-25-002	Adaptor Support, Euro
33.	285-01-001	Adaptor Support Screw
34.	290-01-012	Hex Nut, M12
35.	300-05-010	Male Terminal
36.	401-00-001	Adaptor Nut
37.	C174EX-1	Euro-Kwik Adaptor Assembly
38.	C174EX-1G	O-Ring, Euro
39.	C174EX-1C	Conduit Nut, Euro-Kwik
40.	C44-3545-15 C44-3545-25	Liner Assembly, 15', .035"-.045" Liner Assembly, 25', .035"-.045"
	C44-116-15 C44-116-25	Liner Assembly, 15', .052"-.062" Liner Assembly, 25', .052"-.062"
	C44-564-15 C44-564-25	Liner Assembly, 15', 5/64" Liner Assembly, 25', 5/64"
	C44N-3545-15 C44N-116-15	Nylon Liner Assembly, 15', .035"-.045" Nylon Liner Assembly, 15', .052"-.062"

