

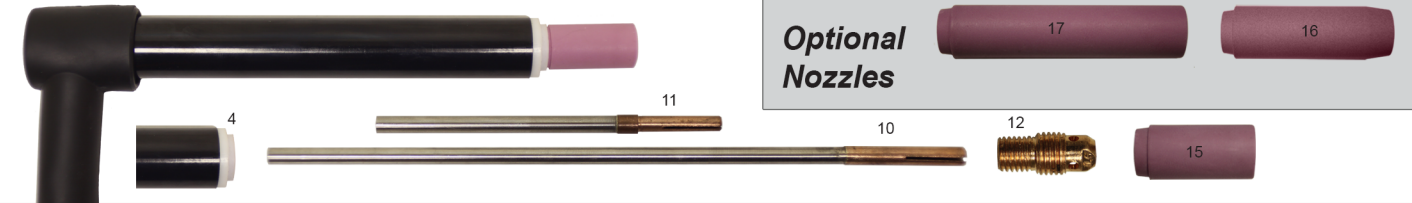
#	Part #	Description
1	22A	Torch Body, 7"
1a	22A-8A	Barrel, 7"
2	22B	Torch Body, 3"
2a	22A-8B	Barrel, 3"
3	22-9	Insulating Boot
4	22-10	Gasket/Insulator
5	22-7	Collet Knob
6	CC-3-10 CC-3-22	Cable Cover, 3"x10' Cable Cover, 3"x22'
	CC-4-10 CC-4-22	Cable Cover, 4"x10' Cable Cover, 4"x22'
7	45V03R-3 45V03R-6 45V03R 45V04R	Power Cable, 3' Rubber Power Cable, 6' Rubber Power Cable, 12.5' Rubber Power Cable, 25' Rubber
8	45V07R-3 45V07R-6 45V07R 45V08R	Water Hose, 3' Rubber Water Hose, 6' Rubber Water Hose, 12.5' Rubber Water Hose, 25' Rubber
9	45V09R-3 45V09R-6 45V09R 45V10R	Gas Hose, 3' Rubber Gas Hose, 6' Rubber Gas Hose, 12.5' Rubber Gas Hose, 25' Rubber
10	See Chart	Collet
11	See Chart	Collet
12	See Chart	Collet Body
13	See Chart	Gas Lens Collet Body
14	See Chart	Nozzle
15	See Chart	Nozzle
16	See Chart	Nozzle, Long
17	See Chart	Nozzle, Extra Long
18	DA-1820L	Dinse 50mm, w/ 18" Water Hose
19	45V11	Power Cable Adapter



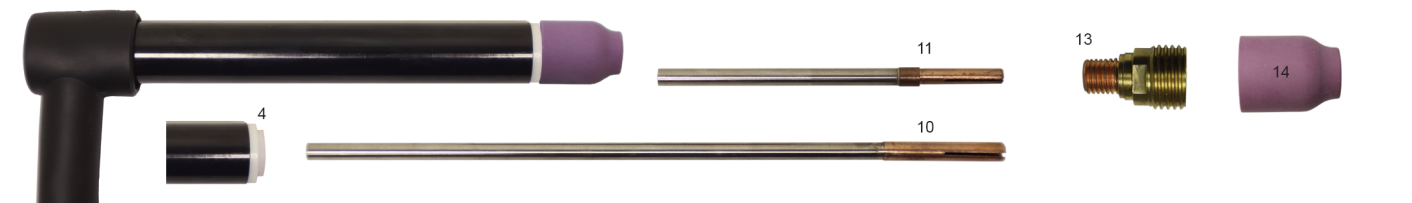
22 Series Torch Packages, 250 Amp

Part #	Description	Part #	Description
22A	Machine Torch 7", 250 Amp	22B	Machine Torch 3", 250 Amp
22A-3	Torch Pkg. 250 Amp 3' Rubber, 180° 7" Body	22B-3	Torch Pkg. 250 Amp 3' Rubber, 180° 3" Body
22A-6	Torch Pkg. 250 Amp 6' Rubber, 180° 7" Body	22B-6	Torch Pkg. 250 Amp 6' Rubber, 180° 3" Body
22A-12	Torch Pkg. 250 Amp 12.5' Rubber, 180° 7" Body	22B-12	Torch Pkg. 250 Amp 12.5' Rubber, 180° 3" Body
22A-25	Torch Pkg. 250 Amp 25' Rubber, 180° 7" Body	22B-25	Torch Pkg. 250 Amp 25' Rubber, 180° 3" Body

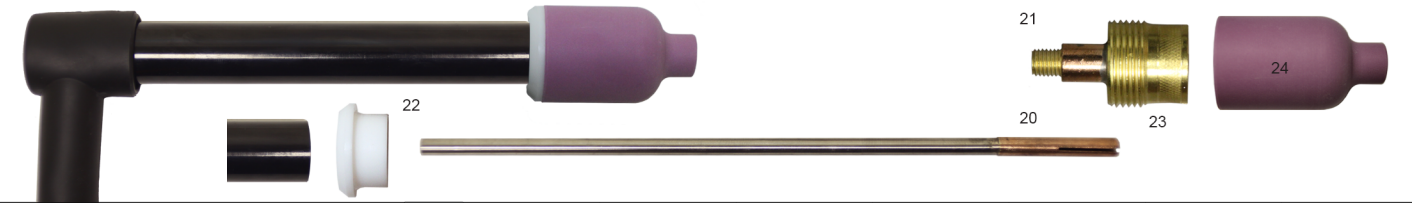
Standard Set-Up



Small Gas Lens Set-Up



Large Stubby Gas Lens Set-Up



Electrode Diameter			.020" (0.5mm)	.040" (1.0mm)	1/16" (1.6mm)	3/32" (2.4mm)	1/8" (3.2mm)	5/32" (4.0mm)
Nozzle Size	#	#3 (3/16")	#4 (1/4")	#5 (5/16")	#6 (3/8")	#7 (7/16")	#8 (1/2")	#10 (5/8")
Standard Set-Up								
Collet 22A	10			22N21A	22N22A	22N23A	22N24A	
Collet 22B	11			22N21B	22N22B	22N23B	22N24B	
Collet Body	12		13N25	13N26	13N27	13N28	13N29	
Alumina Nozzle	15		13N08	13N09	13N10	13N11	13N12	13N13
Alumina Nozzle Long	16	A796F70	A796F71	A796F72	A796F73			
Alumina Nozzle Extra Long	17	A796F74	A796F75	A796F76	A796F77			
Small Gas Lens Set-Up								
Collet 22A	10			22N21A	22N22A	22N23A	22N24A	
Collet 22B	11			22N21B	22N22B	22N23B	22N24B	
Gas Lens	13			45V42	45V43	45V44	45V45	
Alumina Nozzle, Gas Lens	14		53N58	53N59	53N60	53N61	53N61S	
Large Stubby Gas Lens Set-Up								
Collet 22A, Lg. Gas Lens	20			22N21AL	22N22AL	22N23AL	22N24AL	
Collet 22B, Lg. Gas Lens	21			22N21BL	22N22BL	22N23BL	22N24BL	
Gasket Insulator	22			54N63-22	54N63-22	54N63-22	54N63-22	
Lg. Gas Lens	23			45V0204S	45V116S	45V64S	995795S	
Alumina Nozzle, Lg. Gas Lens	24				57N75		57N74	53N88
							53N87 (#12)	53N89 (#15)