

| #  | Part #    | Description                      |
|----|-----------|----------------------------------|
| 1  | 26        | Torch Body                       |
| 2  | 26V       | Torch Body, w/ Valve             |
| 3  | 26F       | Torch Body, Flex Head            |
| 4  | 26FV      | Torch Body, Flex w/ Valve        |
| 5  | 18CG      | Gasket/Insulator                 |
| 6  | 18-7      | Back Insulator                   |
| 7  | 57Y02     | Back Cap, Long                   |
| 8  | 300M      | Back Cap, Medium                 |
| 9  | 57Y04     | Back Cap, Short                  |
| 10 | 98W18     | O-Ring, Back Cap                 |
| 11 | VS-1      | Valve Stem                       |
| 12 | CC-4-10   | Cable Cover, 4"x10'              |
|    | CC-4-22   | Cable Cover, 4"x22'              |
| 13 | 46V28-2   | Power Cable, 12.5' 2 pc          |
|    | 46V30-2   | Power Cable, 25' 2 pc            |
| 14 | 46V28R    | Power Cable, 12.5' Rubber        |
|    | 46V30R    | Power Cable, 25' Rubber          |
| 15 | See Chart | Collet                           |
| 16 | See Chart | Collet Body                      |
| 17 | See Chart | Nozzle                           |
| 18 | See Chart | Nozzle                           |
| 19 | H-200     | Handle, Textured                 |
| 20 | H-200R    | Handle, Ribbed                   |
| 21 | DA-26R    | Dinse 50mm, w/ 18" Gas Hose      |
| 22 | DI-26F    | Dinse 50mm, w/ In-Line Gas Hole* |
|    | DI-26R    | Dinse 50mm, w/In-Line Gas - Std. |
| 23 | 45V62     | Power Cable Adapter              |



\*Special Power Cable Required

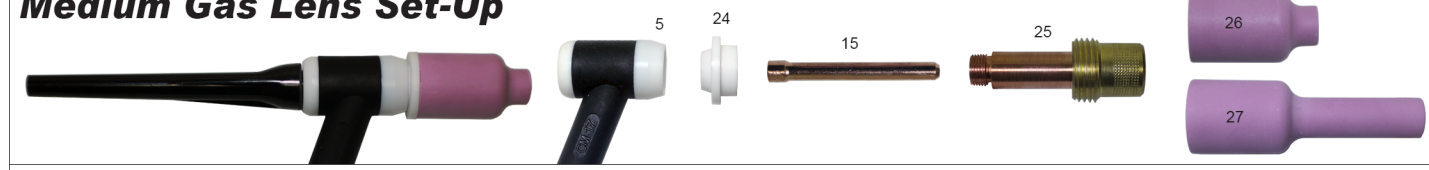
### 26 Series Torch Packages, 200 Amp

| Part #    | Description  | Part #   | Description                                |
|-----------|--|----------|--|
| 26        | Torch Body, 200 Amp                                  | 26V      | Torch Body, 200 Amp w/ Valve               |
| 26-12-2   | Torch Pkg. 200 Amp 12.5', 2 Pc.                      | 26V-12-2 | Torch Pkg. 200 Amp 12.5', w/ Valve, 2 Pc.  |
| 26-12-R   | Torch Pkg. 200 Amp 12.5', Rubber                     | 26V-12-R | Torch Pkg. 200 Amp 12.5', w/ Valve, Rubber |
| 26-25-2   | Torch Pkg. 200 Amp 25', 2 Pc.                        | 26V-25-2 | Torch Pkg. 200 Amp 25', w/ Valve, 2 Pc.    |
| 26-25-R   | Torch Pkg. 200 Amp 25', Rubber                       | 26V-25-R | Torch Pkg. 200 Amp 25', w/ Valve, Rubber   |
| 26F       | Torch Body, 200 Amp Flex-Head                        |          |  |
| 26F-12-2  | Torch Pkg. 200 Amp 12.5', Flex-Head, 2 Pc.           |          |  |
| 26F-12-R  | Torch Pkg. 200 Amp 12.5', Flex-Head, Rubber          |          |  |
| 26F-25-2  | Torch Pkg. 200 Amp 25', Flex-Head, 2 Pc.             |          |  |
| 26F-25-R  | Torch Pkg. 200 Amp 25', Flex-Head, Rubber            |          |  |
| 26FV      | Torch Body, 200 Amp Flex-Head w/ Valve               |          |  |
| 26FV-12-2 | Torch Pkg. 200 Amp 12.5', Flex-Head w/ Valve, 2 Pc.  |          |  |
| 26FV-12-R | Torch Pkg. 200 Amp 12.5', Flex-Head w/ Valve, Rubber |          |  |
| 26FV-25-2 | Torch Pkg. 200 Amp 25', Flex-Head w/ Valve, 2 Pc.    |          |  |
| 26FV-25-R | Torch Pkg. 200 Amp 25', Flex-Head w/ Valve, Rubber   |          |  |

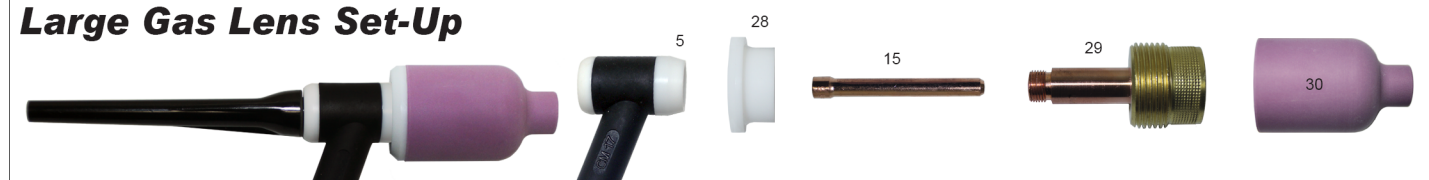
### Standard Set-Up



### Medium Gas Lens Set-Up



### Large Gas Lens Set-Up



### Stubby Collet Body Set-Up



| Electrode Diameter                      |    | .020"<br>(0.5mm) | .040"<br>(1.0mm) | 1/16"<br>(1.6mm) | 3/32"<br>(2.4mm) | 1/8"<br>(3.2mm) | 5/32"<br>(4.0mm) |             |
|---|----|------------------|------------------|------------------|------------------|-----------------|------------------|-------------|
| Nozzle Size                             | #  | #4 (1/4")        | #5 (5/16")       | #6 (3/8")        | #7 (7/16")       | #8 (1/2")       | #10 (5/8")       | #12 (3/4")  |
| <b>Standard Set-Up</b>                  |    |                  |                  |                  |                  |                 |                  |             |
| Gasket Insulator                        | 5  | 18CG             | 18CG             | 18CG             | 18CG             | 18CG            | 18CG             |             |
| Collet                                  | 15 | 10N21            | 10N22            | 10N23            | 10N24            | 10N25           | 54N20            |             |
| Collet Body                             | 16 | 10N29            | 10N30            | 10N31            | 10N32            | 10N28           | 406488           |             |
| Alumina Nozzle                          | 17 | 10N50            | 10N49            | 10N48            | 10N47            | 10N46           | 10N45            | 10N44       |
| Alumina Nozzle Long                     | 18 |                  | 10N49L           | 10N48L           | 10N47L           |                 |                  |             |
| <b>Medium Gas Lens Set-Up</b>           |    |                  |                  |                  |                  |                 |                  |             |
| Gasket Insulator                        | 24 | 54N01            | 54N01            | 54N01            | 54N01            | 54N01           | 54N01            |             |
| Gas Lens                                | 25 | 45V29            | 45V24            | 45V25            | 45V26            | 45V27           | 45V28            |             |
| Alumina Nozzle, Gas Lens                | 26 | 54N18            | 54N17            | 54N16            | 54N15            | 54N14           | 54N19            |             |
| Alumina Nozzle Long, Gas Lens           | 27 |                  | 54N17L           | 54N16L           | 54N15L           | 54N14L          |                  |             |
| <b>Large Stubby Gas Lens Set-Up</b>     |    |                  |                  |                  |                  |                 |                  |             |
| Gasket Insulator                        | 28 | 54N63            | 54N63            | 54N63            | 54N63            | 54N63           | 54N63            |             |
| Lg. Gas Lens                            | 29 | 45V0204          | 45V0204          | 45V116           | 45V64            | 995795          | 45V63            | 53N87 (#12) |
| Alumina Nozzle, Lg. Gas Lens            | 30 |                  |                  | 57N75            |                  | 57N74           | 53N88            | 53N89 (#15) |
| Alumina Nozzle Long, Lg. Gas Lens       |    |                  |                  | 57N75L           |                  | 57N74L          | 53N88L           | 53N87L      |
| Alumina Nozzle Extra Long, Lg. Gas Lens |    |                  |                  | 57N75XL          |                  | 57N74XL         | 53N88XL          | 53N87XL     |
| <b>Stubby Collet Body Set-Up</b>        |    |                  |                  |                  |                  |                 |                  |             |
| Gasket Insulator                        | 31 | 18CG20           | 18CG20           | 18CG20           | 18CG20           | 18CG20          |                  |             |
| Stubby Collet                           | 32 | 10N21S           | 10N22S           | 10N23S           | 10N24S           | 10N25S          |                  |             |
| Stubby Collet Body                      | 33 | 17CB20           | 17CB20           | 17CB20           | 17CB20           | 17CB20          |                  |             |
| Alumina Nozzle                          | 34 | 13N08            | 13N09            | 13N10            | 13N11            | 13N12           | 13N13            |             |