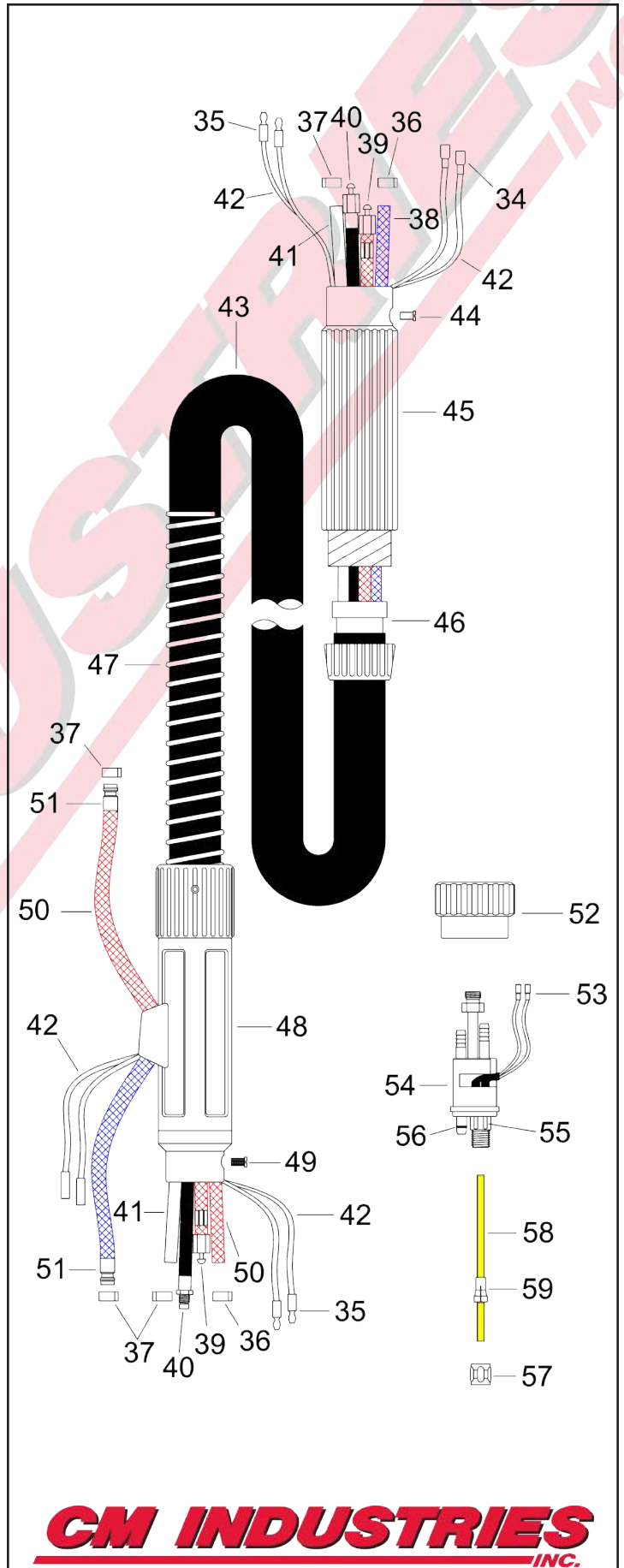


#	Part Number	Description
23.	600-20-035	Drive Roll Seat
24.	600-11-023	Washer for Drive Roll
25.	600-03-023	Screw, Drive Roll
26.	600-42-122	Torch Body
27.	600-03-008	Idler Arm
28.	600-03-010	Idler Roll
29.	600-03-022	Hex Nut, Idler Arm
30.	600-03-009	Drive Roll Cap, w/ Hardware
31.	600-25-022	Ball, Drive Roll Cap
32.	600-25-023	Spring, Drive Roll Cap
33.	600-25-024	Knob, Drive Roll Cap
34.	300-05-009	Female Electrical Connector
35.	300-05-010	Male Electrical Connector
36.	350-61-095	Hose Clamp w/ Bridge, 9.5mm
37.	350-60-095	Hose Clamp, 9.5mm
Items 38-43 are available in lengths 10, 15, and 25 feet		
38.	310-52-0__	Water Hose, IN, Blue
39.	600-36-0__	Power Cable
40.	600-35-0__	Wire Conduit
41.	310-55-0__	Gas Hose
42.	300-05-0__	Trigger Wire
43.	216-52-0__	Outer Cable Cover
44.	600-20-005	Cable Support Screw
45.	600-20-006	Cable Support, Push-Pull
46.	260-52-001	Cable Support
47.	185-52-001	Cable Support Spring
48.	260-52-202	Adaptor Support
49.	285-01-001	Adaptor Support Screw
50.	310-53-002	Water Hose, OUT, Red, 2"8"
51.	350-52-001	Male Water Fitting
52.	401-00-001	Adaptor Nut
53.	300-05-010	Female Electrical Connector
54.	401-02-052	Adaptor Block
55.	285-03-002	Male Pin w/ Lead
56.	285-00-002	O-ring, Adaptor Block
57.	401-01-001	Liner Retaining Nut
58.	255-18-010	Teflon Liner #18, 10', .023"-.035"
	255-18-015	Teflon Liner #18, 15', .023"-.035"
	255-18-025	Teflon Liner #18, 25', .023"-.035"
	255-10-010	Teflon Liner #10, 10', .035"-.045"
	255-10-015	Teflon Liner #10, 15', .035"-.045"
	255-10-025	Teflon Liner #10, 25', .035"-.045"
	255-05-010	Teflon Liner #5, 10', .045"-1/16"
	255-05-015	Teflon Liner #5, 15', .045"-1/16"
	255-05-025	Teflon Liner #5, 25', .045"-1/16"
59.	259-10-001	Repl. Collet, Teflon Liner #10 & #18
	259-05-001	Repl. Collet, Teflon Liner #5



WARNING!

Please Read All Safety Instructions



WARNING

- Read and follow the manufacturer's instructions, employer's safety practices, and Material Safety Data Sheets (MSDSs).
- Only qualified personnel should install, use, or service this material and/or equipment.



ELECTRIC SHOCK can kill.

- Always wear dry installing gloves.
- Do not touch live electrical parts.
- Always disconnect power source before hooking up or changing electrodes, nozzles and other parts.



WELDING SPARKS can cause fire or explosion

- Do not weld near flammable material.
- Do not weld on closed containers.
- Remove combustibles from the work area and/or provide a fire watch.
- Avoid oily or greasy clothing as a spark may ignite them.



LOUD NOISE can damage hearing.

- Always wear protective hearing devices to ensure protection when noise levels exceed OSHA standards.



ARC RAYS can injure eyes and burn skin.

- Always wear correct eye, ear, and body protection.
- Always wear a welding helmet with the proper grade filter lens. Protect yourself and others from spatter arc rays by using protective screens, barriers and welding curtains.
- Always wear protective gloves and clothing to cover exposed skin. This will aid in the prevention of arc and spatter burns.



FUMES AND GASES can be hazardous to your health.

- Keep your head out of the fumes.
- Use enough ventilation or exhaust at the arc to keep fumes and gases from your breathing zone, and general area.
- Fumes from cutting and welding can deplete air quality, causing injury or death. Always wear an air supplied respirator in confined areas, or if breathing air is not safe.

Read America Nation Standard Z49.1, "Safety in Welding, Cutting, and Allied Processes," available from America Welding Society, 550 N.W. LeJeune Rd., Miami, FL 33126;

OSHA Safety and health standards, available from U.S. Government Printing Office, Washington DC 20402

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