

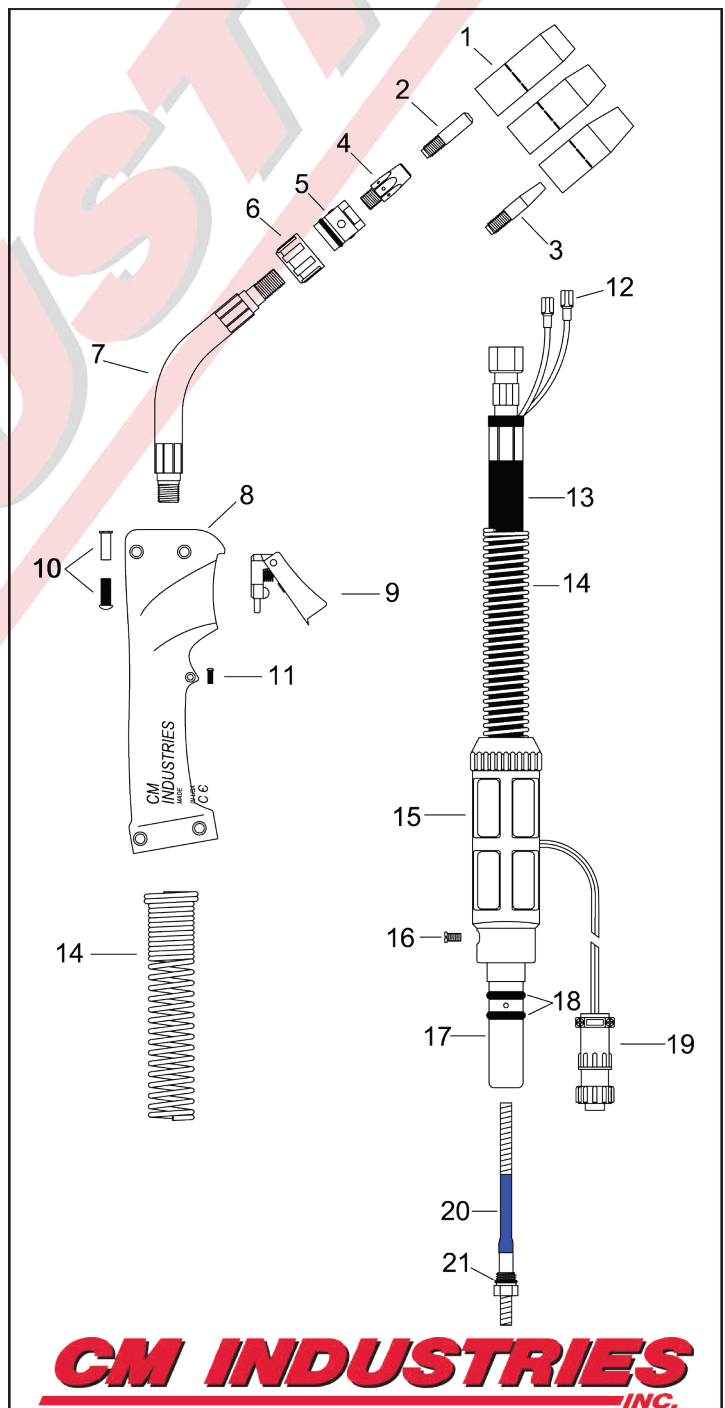
MIL M25

AIR-COOLED MIG GUN

Replacement Suitable for Miller®

RATING	GUN ORDERING PART NUMBER		POWER PIN Direct Connect
250 Amp CO2 @ 100% Duty Cycle	169-594	10', .035" Liner	Miller®
	169-595	10', .045" Liner	Miller®
	169-596	12', .035" Liner	Miller®
250 Amp Mixed Gas @ 60% Duty Cycle	169-596	12', .045" Liner	Miller®
	169-598	15', .035" Liner	Miller®
	169-599	15', .045" Liner	Miller®
Wire Capacity: 0.030" (0.8mm) - 0.045" (1.2mm)	169-598-20	20', .035" Liner	Miller®
	169-598-25	25', .035" Liner	Miller®
	169-599-25	25', .045" Liner	Miller®
			Miller®

#	Part Number	Description
1.	200-258 169-724 169-725 169-726 169-727	Nozzle 1/2", Flush Tip Nozzle 1/2", Recess 1/8" Nozzle 5/8", Recess 1/8" Nozzle 5/8", Flush Tip Nozzle 5/8", Stickout 1/8"
2.	087-299 000-067 000-068 000-069 000-070	Contact Tip, .023" 0.6mm Contact Tip, .030" 0.8mm Contact Tip, .035" 0.9mm Contact Tip, .045" 1.2mm Contact Tip, .052" 1.4mm
3.	176-797 176-793 176-794	Contact Tip, Tapered, .030" 0.8mm Contact Tip, Tapered, .035" 0.9mm Contact Tip, Tapered, .045" 1.2mm
4.	169-728	Tip Adaptor
5.	169-729 170-467 170-468	Nozzle Retainer Replacement Retaining Ring Replacement O-Ring
6.	169-730	Shock Washer
7.	169-731	Conductor Tube, 45°
8.	R210-100	Handle
9.	246-376	Trigger
10.	R210-102	Handle Post & Screw
11.	R210-103	Screw
12.	300-05-003	Wire Terminal
13.	250-010 250-012 250-015	Power Cable, 10' Power Cable, 12' Power Cable, 15'
14.	185-26-001	Spring
15.	260-25-002	Adaptor Support
16.	285-01-001	Screw
17.	209-486	Miller Power Pin
18.	079-974	O-Ring
19.	300-05-001	Electrical Plug
20.	194-010 194-011 194-011-25 194-012 194-012-25 194-014	Liner Assembly, 15', .023"-.025" Liner Assembly, 15', .030"-.035" Liner Assembly, 25', .030"-.035" Liner Assembly, 15', .035"-.045" Liner Assembly, 25', .035"-.045" Liner Assembly, 15', .035"-3/64", Aluminum
21.	079-975	Liner O-Ring



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